



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	455	7666A 2	CRANKSHAFT ASSEMBLY	1	
2	30	67923	BALL BEARING, CRANKSHAFT	1	
3	53	67446	RETAINING RING, BALL BEARIII	1	
4		54196A 6	CARRIER ASSEMBLY, SEAL	1	
5		65800	SEAL, CARRIER	1	6
6	39	67377	RING, SEALING - CRANKSHAFT	9	
7	31	93495	ROLLER BEARING, CRANKSHAF	2	
8	53	67444	RETAINING RING, ROLLER BE	2	
10	766	8333A 4	PISTON ASSEMBLY (STARBOARD)	3	
10	766	8332A 4	PISTON ASSEMBLY (PORT)	3	
11	39	78996A12	PISTON RING ASSEMBLY	1	
12	40	52035	LOCK RING, PISTON	12	
13	625	7209A 2	CONNECTING ROD ASSEMBLY	6	
14	10	76349	SCREW, CONNECTING ROD	12	
15	12	47247	WASHER, NEEDLE LOCATING	12	
16	31	67526A 1	ROLLER BEARING ASSEMBLY,	6	
17	29	67483	NEEDLE BEARING, PISTON EN	174	
-	27	89221A80	GASKET SET		